

### ABSTRACT OF THE DISCLOSURE

With respect to the selective ratio in the etching process, it is an object to give design freedom in size of an LDD overlapped with a gate electrode, which is formed in a self-aligning manner, by performing an etching process under an etching condition that  
5 has a high selective ratio between a mask pattern and metal such as titanium in forming a first conductive layer pattern. A laminated structure comprising a lower first conductive layer and an upper second conductive layer is formed over a semiconductor layer with a gate insulating film interposed therebetween, a mask pattern is formed on the laminated structure, a condition that an etching rate of the mask pattern is fast is used and the second  
10 conductive layer and the first conductive layer are etched to form a tapered first conductive layer pattern, and the second conductive layer in the first conductive layer pattern is selectively etched in accordance with the left mask pattern to form a second conductive layer pattern in which a width of the first conductive layer is longer than that of the second conductive layer.

[Name of Document]      Abstract

[Abstract]

[Object] With respect to the selective ratio in the etching process, it is an object to give design freedom in size of an LDD overlapped with a gate electrode, which is formed in a self-aligning manner, by performing an etching process under an etching condition that has a high selective ratio between a mask pattern and metal such as titanium in forming a first conductive layer pattern.

[Solving Means] A laminated structure comprising a lower first conductive layer and an upper second conductive layer is formed over a semiconductor layer with a gate insulating film interposed therebetween, a mask pattern is formed on the laminated structure, a condition that an etching rate of the mask pattern is fast is used and the second conductive layer and the first conductive layer are etched to form a tapered first conductive layer pattern, and the second conductive layer in the first conductive layer pattern is selectively etched in accordance with the left mask pattern to form a second conductive layer pattern in which a width of the first conductive layer is longer than that of the second conductive layer.

[Selected Drawing]      Fig. 1

【Table 1】

Lov length (one side) unit:  $\mu\text{m}$

| mask pattern<br>width | With the<br>treatment of<br>adding $\text{SF}_6$ | Without the<br>treatment of<br>adding $\text{SF}_6$ |
|-----------------------|--|---|
| 10.0                  | 1.351  | 0.963   |

\*conditions in the case with the treatment of adding  $\text{SF}_6$   
ICP/Bias=800/300W, 1.3Pa,  $\text{SF}_6/\text{CF}_4/\text{Cl}_2/\text{O}_2=5/20/40/10\text{sccm}$

\* conditions in the case without the treatment of adding  $\text{SF}_6$   
ICP/Bias=800/300W, 1.3Pa,  $\text{CF}_4/\text{Cl}_2/\text{O}_2=25/40/10\text{sccm}$

【Table 2】

| condition                 | parameter                        | ICP | Bias | Press | CF <sub>4</sub>         | Cl <sub>2</sub> | O <sub>2</sub> | P R E/R |       | Ti E/R |       | Ta N E/R |       | P R/Ti selective ratio |       | Ti/Ta N selective ratio |        |
|---------------------------|----------------------------------|-----|------|-------|-------------------------|-----------------|----------------|---------|-------|--------|-------|----------|-------|------------------------|-------|-------------------------|--------|
|                           |                                  |     |      |       |                         |                 |                | AVE     | p.n.u | AVE    | p.n.u | AVE      | p.n.u | AVE                    | p.n.u | AVE                     | p.n.u  |
|                           |                                  | W   | W    | Pa    | sccm                    | sccm            | sccm           | Å/min   | %     | Å/min  | %     | Å/min    | %     |                        | %     |                         | %      |
| 1                         | basal conc                       | 500 | 300  | 1.3   | 25                      | 40              | 10             | 6932    | 8.5%  | 3845   | 5.1%  | 2662     | 3.6%  | 1.81                   | 11.5% | 1.44                    | 4.6%   |
| 2                         | Bias                             | 500 | 100  | 1.3   | 25                      | 40              | 10             | 6455    | 5.5%  | 955    | 20.7% | 717      | 7.8%  | 6.92                   | 18.1% | 1.33                    | 22.5%  |
| 3                         |                                  | 500 | 200  | 1.3   | 25                      | 40              | 10             | 6764    | 3.1%  | 3113   | 6.8%  | 1539     | 4.8%  | 2.18                   | 7.5%  | 2.02                    | 5.6%   |
| 4                         |                                  | 500 | 400  | 1.3   | 25                      | 40              | 10             | 7694    | 3.9%  | 3598   | 5.4%  | 3513     | 3.8%  | 2.14                   | 6.9%  | 1.02                    | 8.2%   |
| 5                         | ICP                              | 300 | 300  | 1.3   | 25                      | 40              | 10             | 5188    | 5.5%  | 2297   | 8.2%  | 2024     | 6.6%  | 2.26                   | 4.8%  | 1.14                    | 10.1%  |
| 6                         |                                  | 700 | 300  | 1.3   | 25                      | 40              | 10             | 8777    | 8.1%  | 3809   | 3.8%  | 2306     | 5.9%  | 2.31                   | 10.7% | 1.65                    | 8.3%   |
| 7                         |                                  | 500 | 300  | 1.8   | 25                      | 40              | 10             | 7094    | 3.9%  | 4285   | 6.5%  | 1747     | 7.4%  | 1.66                   | 6.1%  | 2.46                    | 11.9%  |
| 8                         | Press                            | 500 | 300  | 2.3   | 25                      | 40              | 10             | 8654    | 16.8% | 724    | 25.6% | 857      | 29.3% | 12.23                  | 22.8% | 0.89                    | 40.4%  |
| 9                         |                                  | 500 | 300  | 3.3   | 25                      | 40              | 10             | 7659    | 21.2% | 2434   | 23.5% | 505      | 67.0% | 3.26                   | 37.2% | 6.83                    | 110.4% |
| 10                        | O <sub>2</sub>                   | 500 | 300  | 1.3   | 25                      | 40              | 15.0           | 9330    | 6.5%  | 464    | 31.8% | 1179     | 13.4% | 21.06                  | 34.7% | 0.40                    | 31.5%  |
| 11                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 7.5            | 6480    | 3.1%  | 3832   | 4.2%  | 3172     | 3.7%  | 1.69                   | 5.5%  | 1.34                    | 48.1%  |
| 12                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 5.0            | 6037    | 4.7%  | 3480   | 5.2%  | 3061     | 8.1%  | 1.74                   | 9.9%  | 1.14                    | 10.3%  |
| 13                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 0.0            | 5146    | 13.2% | 3091   | 6.2%  | 3004     | 4.0%  | 1.67                   | 18.1% | 1.03                    | 4.1%   |
| 14                        | CF <sub>4</sub> /Cl <sub>2</sub> | 500 | 300  | 1.3   | 40                      | 25              | 10             | 6571    | 16.6% | 0      | -     | 1608     | 9.5%  | ∞                      | -     | 0.00                    | -      |
| 15                        |                                  | 500 | 300  | 1.3   | 30                      | 35              | 10             | 7150    | 19.3% | 81     | 140%  | 2047     | 5.8%  | 42.90                  | 20.3% | 0.04                    | 134%   |
| 16                        |                                  | 500 | 300  | 1.3   | 20                      | 45              | 10             | 6798    | 10.8% | 4036   | 4.8%  | 3344     | 5.6%  | 1.69                   | 11.6% | 1.21                    | 6.5%   |
| 17                        |                                  | 500 | 300  | 1.3   | 10                      | 55              | 10             | 6238    | 13.4% | 2762   | 10.8% | 4498     | 5.8%  | 2.27                   | 21.0% | 0.61                    | 9.4%   |
| SF <sub>6</sub> treatment |                                  | 500 | 300  | 1.9   | SF <sub>6</sub> =56sccm |                 |                | 10724   | 6.0%  | 1337   | 17.2% | -        | -     | 8.11                   | 14.1% | -                       | -      |

【Table 1】

| Lov length (one side)      unit: $\mu\text{m}$ |  |   |
|--|--|---|
| mask pattern<br>width                          | With the<br>treatment of<br>adding $\text{SF}_6$ | Without the<br>treatment of<br>adding $\text{SF}_6$ |
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ICP/Bias=800/300W, 1.3Pa,  $\text{CF}_4/\text{Cl}_2/\text{O}_2=25/40/10\text{sccm}$

【Table 2】

| condition                 | parameter                        | ICP | Bias | Press | CF <sub>4</sub>         | Cl <sub>2</sub> | O <sub>2</sub> | P,R E/R |       | Ti E/R |       | TaN E/R |       | P,R/Ti selective ratio |       | Ti/TaN selective ratio |        |
|---------------------------|----------------------------------|-----|------|-------|-------------------------|-----------------|----------------|---------|-------|--------|-------|---------|-------|------------------------|-------|------------------------|--------|
|                           |                                  |     |      |       |                         |                 |                | AVE     | p.n.u | AVE    | p.n.u | AVE     | p.n.u | AVE                    | p.n.u | AVE                    | p.n.u  |
|                           |                                  | W   | W    | Pa    | sccm                    | sccm            | sccm           | Å/min   | %     | Å/min  | %     | Å/min   | %     |                        | %     |                        | %      |
| 1                         | basal cond                       | 500 | 300  | 1.3   | 25                      | 40              | 10             | 6932    | 8.5%  | 3845   | 5.1%  | 2662    | 3.6%  | 1.81                   | 11.5% | 1.44                   | 4.6%   |
| 2                         | Bias                             | 500 | 100  | 1.3   | 25                      | 40              | 10             | 6455    | 5.5%  | 955    | 20.7% | 717     | 7.8%  | 6.92                   | 18.1% | 1.33                   | 22.5%  |
| 3                         |                                  | 500 | 200  | 1.3   | 25                      | 40              | 10             | 6764    | 3.1%  | 3113   | 6.8%  | 1539    | 4.8%  | 2.18                   | 7.5%  | 2.02                   | 5.6%   |
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| 9                         |                                  | 500 | 300  | 3.3   | 25                      | 40              | 10             | 7659    | 21.2% | 2434   | 23.5% | 505     | 67.0% | 3.26                   | 37.2% | 6.83                   | 110.4% |
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| 11                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 7.5            | 6480    | 3.1%  | 3832   | 4.2%  | 3172    | 3.7%  | 1.69                   | 5.5%  | 1.34                   | 48.1%  |
| 12                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 5.0            | 6037    | 4.7%  | 3480   | 5.2%  | 3061    | 8.1%  | 1.74                   | 9.9%  | 1.14                   | 10.3%  |
| 13                        |                                  | 500 | 300  | 1.3   | 25                      | 40              | 0.0            | 5146    | 13.2% | 3091   | 6.2%  | 3004    | 4.0%  | 1.67                   | 18.1% | 1.03                   | 4.1%   |
| 14                        | CF <sub>4</sub> /Cl <sub>2</sub> | 500 | 300  | 1.3   | 40                      | 25              | 10             | 6571    | 16.6% | 0      | -     | 1608    | 9.5%  | ∞                      | -     | 0.00                   | -      |
| 15                        |                                  | 500 | 300  | 1.3   | 30                      | 35              | 10             | 7150    | 19.3% | 81     | 140%  | 2047    | 5.8%  | 42.90                  | 20.3% | 0.04                   | 134%   |
| 16                        |                                  | 500 | 300  | 1.3   | 20                      | 45              | 10             | 6798    | 10.8% | 4036   | 4.8%  | 3344    | 5.6%  | 1.69                   | 11.6% | 1.21                   | 6.5%   |
| 17                        |                                  | 500 | 300  | 1.3   | 10                      | 55              | 10             | 6238    | 13.4% | 2762   | 10.8% | 4498    | 5.8%  | 2.27                   | 21.0% | 0.61                   | 9.4%   |
| SF <sub>6</sub> treatment |                                  | 500 | 300  | 1.9   | SF <sub>6</sub> =56sccm |                 |                | 10724   | 6.0%  | 1337   | 17.2% | -       | -     | 8.11                   | 14.1% | -                      | -      |